

**SECTION 1: Identification****1.1. Identification**

Product name : EP1306 A

1.2. Recommended use and restrictions on use

Recommended use : Epoxy resin
Restrictions on use : Product for industrial use only

1.3. Supplier

ResinLab, LLC
N109 W13300 Ellsworth Drive
Germantown, WI 53022 - United States
T 1-877-259-1669
msds@resinlab.com - www.resinlab.com

1.4. Emergency telephone number

Emergency number : CHEMTREC:1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) identification**2.1. Classification of the substance or mixture****GHS US classification**

Skin corrosion/irritation Category 2	H315	Causes skin irritation
Serious eye damage/eye irritation Category 2	H319	Causes serious eye irritation
Skin sensitization, Category 1	H317	May cause an allergic skin reaction

Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements**GHS US labeling**

Hazard pictograms (GHS US) :



Signal word (GHS US) : Warning

Hazard statements (GHS US) :
H315 - Causes skin irritation
H317 - May cause an allergic skin reaction
H319 - Causes serious eye irritation

Precautionary statements (GHS US) :
P261 - Avoid breathing dust/fume/gas/mist/vapors/spray.
P264 - Wash hands, forearms and face thoroughly after handling.
P272 - Contaminated work clothing must not be allowed out of the workplace.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P302+P352 - If on skin: Wash with plenty of water.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.
P337+P313 - If eye irritation persists: Get medical advice/attention.
P362+P364 - Take off contaminated clothing and wash it before reuse.
P391 - Collect spillage.
P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

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SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
Aluminum	(CAS-No.) 7429-90-5	30 – 50	Not classified
Epoxy Resin	(CAS-No.) 25068-38-6	30 – 50	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Acute 2, H401 Aquatic Chronic 2, H411
Polymer of Epoxy resin and Bisphenol-A	(CAS-No.) 25036-25-3	1 – 5	Skin Irrit. 2, H315 Eye Irrit. 2B, H320 Skin Sens. 1, H317
Butylacrylate-Methacrylic acid-Methmethacrylate Copolymer	(CAS-No.) 25035-69-2	1 – 5	Skin Irrit. 2, H315 Skin Sens. 1A, H317

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

- First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.
- First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.
- First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
- First-aid measures after ingestion : Rinse mouth. Get medical advice/attention if you feel unwell. Never give anything by mouth to an unconscious person.

4.2. Most important symptoms and effects (acute and delayed)

- Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction.
- Symptoms/effects after eye contact : Eye irritation.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

- Suitable extinguishing media : Use only powder approved for Class D (metal) fires. Cool endangered containers with water spray. Dry powder.
- Unsuitable extinguishing media : Do not use water jet to extinguish.

5.2. Specific hazards arising from the chemical

- Hazardous decomposition products in case of fire : Toxic fumes may be released, Metal oxides

5.3. Special protective equipment and precautions for fire-fighters

- Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

- Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapors/spray.

6.1.2. For emergency responders

- Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

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6.3. Methods and material for containment and cleaning up

- For containment : Collect spillage.
- Methods for cleaning up : Take up liquid spill into absorbent material.
- Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

- Additional hazards when processed : Contains a component(s) that is encapsulated within the product and not expected to be released during normal processing conditions or a foreseeable emergency. Do not breathe dust created by sanding, grinding or machining.
- Precautions for safe handling : Ensure good ventilation of the work station, ventilate curing ovens to prevent emissions in the workplace. Avoid contact with skin and eyes. Wear personal protective equipment. Avoid breathing dust/fume/gas/mist/vapors/spray.
- Hygiene measures : Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

- Storage conditions : Store in a well-ventilated place. Keep cool.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Epoxy Resin (25068-38-6)

Not applicable

Butylacrylate-Methacrylic acid-Methmethacrylate Copolymer (25035-69-2)

Not applicable

Polymer of Epoxy resin and Bisphenol-A (25036-25-3)

Not applicable

Aluminum (7429-90-5)

ACGIH	Local name	Aluminum metal and insoluble compounds
ACGIH	ACGIH OEL TWA	1 mg/m ³ (Respirable fraction)
ACGIH	Remark (ACGIH)	TLV® Basis: Pneumoconiosis; LRT irr; neurotoxicity. Notations: A4 (Not classifiable as a Human Carcinogen)
ACGIH	Regulatory reference	ACGIH 2020
OSHA	OSHA PEL (TWA) [1]	15 mg/m ³ (Total dust) 5 mg/m ³ (Respirable fraction)
OSHA	Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1

8.2. Appropriate engineering controls

- Appropriate engineering controls : Ensure good ventilation of the work station, ventilate curing ovens to prevent emissions in the workplace.
- Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Hand protection:

Protective gloves

Eye protection:

Safety glasses with side shields

Skin and body protection:

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Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

Personal protective equipment symbol(s):



SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Color	: Gray
Odor	: characteristic
Odor threshold	: No data available
pH	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: No data available
Flash point	: > 249 °C
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: Not applicable.
Vapor pressure	: No data available
Relative vapor density at 20 °C	: No data available
Relative density	: No data available
Density	: 1.65 g/cm ³
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
VOC content	No data available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

Acids. Bases (Alkalis). Oxidizing agent.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

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SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
 Acute toxicity (dermal) : Not classified
 Acute toxicity (inhalation) : Not classified

Epoxy Resin (25068-38-6)	
LD50 oral rat	> 2000 mg/kg (OECD 420: Acute Oral toxicity – Acute Toxic Class Method, Rat, Female, Experimental value, Oral, 14 day(s))
LD50 dermal rat	> 2000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal))

Polymer of Epoxy resin and Bisphenol-A (25036-25-3)	
LD50 oral rat	> 2000 mg/kg (Rat, Oral)

Aluminum (7429-90-5)	
LD50 oral rat	> 15900 mg/kg body weight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity)
LC50 Inhalation - Rat	> 0.888 mg/l air Animal: rat, Animal sex: male, Guideline: OECD Guideline 403 (Acute Inhalation Toxicity), Remarks on results: other:

Skin corrosion/irritation : Causes skin irritation.
 Serious eye damage/irritation : Causes serious eye irritation.
 Respiratory or skin sensitization : May cause an allergic skin reaction.
 Germ cell mutagenicity : Not classified
 Carcinogenicity : Not classified

Epoxy Resin (25068-38-6)	
NOAEL (chronic,oral,animal/male,2 years)	15 mg/kg body weight Animal: rat, Animal sex: male, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:MITI, Japanese ministry of international trade and industry, February 1998, Remarks on results: other:Effect type: toxicity (migrated information)
NOAEL (chronic,oral,animal/female,2 years)	100 mg/kg body weight Animal: rat, Animal sex: female, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:MITI, Japanese ministry of international trade and industry, February 1998, Remarks on results: other:Effect type: toxicity (migrated information)

Reproductive toxicity : Not classified
 STOT-single exposure : Not classified

STOT-repeated exposure : Not classified

Epoxy Resin (25068-38-6)	
NOAEL (oral, rat, 90 days)	50 mg/kg body weight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents), Guideline: EPA OPPTS 870.3100 (90-Day Oral Toxicity in Rodents), Guideline: EU Method B.26 (Sub-Chronic Oral Toxicity Test: Repeated Dose 90-Day Oral Toxicity Study in Rodents), Guideline: other:japanese MITI guidelines for toxicity testing of chemicals

Aluminum (7429-90-5)	
LOAEC (inhalation, rat, dust/mist/fume, 90 days)	0.05 mg/l air Animal: rat, Guideline: OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day Study)
NOAEL (subchronic, oral, animal/male, 90 days)	1034 mg/kg body weight Animal: dog, Animal sex: male, Guideline: OECD Guideline 409 (Repeated Dose 90-Day Oral Toxicity Study in Non-Rodents)
NOAEL (subchronic, oral, animal/female, 90 days)	1087 mg/kg body weight Animal: dog, Animal sex: female, Guideline: OECD Guideline 409 (Repeated Dose 90-Day Oral Toxicity Study in Non-Rodents)

Aspiration hazard : Not classified
 Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction.
 Symptoms/effects after eye contact : Eye irritation.

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SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : Toxic to aquatic life. Toxic to aquatic life with long lasting effects.

Epoxy Resin (25068-38-6)	
LC50 - Fish [1]	2.3 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Oncorhynchus mykiss, Semi-static system, Fresh water, Experimental value, Nominal concentration)
EC50 - Crustacea [1]	2 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value)
LOEC (chronic)	1 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	0.3 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

Polymer of Epoxy resin and Bisphenol-A (25036-25-3)	
LC50 - Fish [1]	> 100 mg/l (Pisces, Estimated value)
EC50 - Crustacea [1]	> 100 mg/l (Invertebrata, Estimated value)

12.2. Persistence and degradability

Epoxy Resin (25068-38-6)	
Persistence and degradability	Not readily biodegradable in water.

Polymer of Epoxy resin and Bisphenol-A (25036-25-3)	
Persistence and degradability	Not readily biodegradable in water.

Aluminum (7429-90-5)	
Persistence and degradability	Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable
BOD (% of ThOD)	Not applicable

12.3. Bioaccumulative potential

Epoxy Resin (25068-38-6)	
BCF - Other aquatic organisms [1]	31 (Estimated value, Fresh weight)
Partition coefficient n-octanol/water (Log Pow)	3 (Estimated value, 25 °C)
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).

Polymer of Epoxy resin and Bisphenol-A (25036-25-3)	
Partition coefficient n-octanol/water (Log Pow)	3.9 – 6 (Calculated)
Bioaccumulative potential	Not bioaccumulative.

Aluminum (7429-90-5)	
Bioaccumulative potential	No bioaccumulation data available.

12.4. Mobility in soil

Epoxy Resin (25068-38-6)	
Surface tension	59 mN/m (20 °C, 0.09 g/l)
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	2.65 (log Koc, SRC PCKOCWIN v2.0, QSAR)
Ecology - soil	Low potential for adsorption in soil.

Aluminum (7429-90-5)	
Ecology - soil	Adsorbs into the soil.

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

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SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT

Not regulated

Transportation of Dangerous Goods

Not applicable

Transport by sea

Transport document description (IMDG) : UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Resin), 9, III

UN-No. (IMDG) : 3082
ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Epoxy Resin

Class (IMDG) : 9 - Miscellaneous dangerous substances and articles

Packing group (IMDG) : III - substances presenting low danger

Limited quantities (IMDG) : 5 L

Marine pollutant : Yes



Air transport

Transport document description (IATA) : UN 3082 Environmentally hazardous substance, liquid, n.o.s. (Epoxy Resin), 9, III

UN-No. (IATA) : 3082

Proper Shipping Name (IATA) : Environmentally hazardous substance, liquid, n.o.s.
Epoxy Resin

Class (IATA) : 9 - Miscellaneous Dangerous Substances and Articles

Packing group (IATA) : III - Minor Danger

SECTION 15: Regulatory information

15.1. US Federal regulations

Chemical(s) subject to the reporting requirements of Section 313 or Title III of the Superfund Amendments and Reauthorization Act (SARA) of 1986 and 40 CFR Part 372.

Aluminum	CAS-No. 7429-90-5	30 – 50%
Epoxy Resin (25068-38-6)		
Listed on the United States TSCA (Toxic Substances Control Act) inventory		
EPA TSCA Regulatory Flag	XU - XU - indicates a substance exempt from reporting under the Chemical Data Reporting Rule, (40 CFR 711).	
Butylacrylate-Methacrylic acid-Methmethacrylate Copolymer (25035-69-2)		
Listed on the United States TSCA (Toxic Substances Control Act) inventory		
EPA TSCA Regulatory Flag	XU - XU - indicates a substance exempt from reporting under the Chemical Data Reporting Rule, (40 CFR 711).	
Polymer of Epoxy resin and Bisphenol-A (25036-25-3)		
Listed on the United States TSCA (Toxic Substances Control Act) inventory		
EPA TSCA Regulatory Flag	XU - XU - indicates a substance exempt from reporting under the Chemical Data Reporting Rule, (40 CFR 711).	
Aluminum (7429-90-5)		
Listed on the United States TSCA (Toxic Substances Control Act) inventory		
Subject to reporting requirements of United States SARA Section 313		

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15.2. International regulations

CANADA

Epoxy Resin (25068-38-6)

Listed on the Canadian DSL (Domestic Substances List)

Butylacrylate-Methacrylic acid-Methmethacrylate Copolymer (25035-69-2)

Listed on the Canadian DSL (Domestic Substances List)

Polymer of Epoxy resin and Bisphenol-A (25036-25-3)

Listed on the Canadian DSL (Domestic Substances List)

Aluminum (7429-90-5)

Listed on the Canadian DSL (Domestic Substances List)


EU-Regulations

Contains no REACH candidate substance

National regulations

No additional information available

15.3. US State regulations

 **WARNING:** This product can expose you to 1-chloro-2,3-epoxypropane, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Component	State or local regulations
Aluminum(7429-90-5)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

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Full text of H-phrases:

H315	Causes skin irritation
H317	May cause an allergic skin reaction
H319	Causes serious eye irritation
H320	Causes eye irritation
H401	Toxic to aquatic life
H411	Toxic to aquatic life with long lasting effects

SDS US - ResinLab

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

SECTION 1: Identification

1.1. Identification

Product name : EP1306 B

1.2. Recommended use and restrictions on use

Recommended use : Epoxy hardener
 Restrictions on use : Product for industrial use only

1.3. Supplier

ResinLab, LLC
 N109 W13300 Ellsworth Drive
 Germantown, WI 53022 - United States
 T 1-877-259-1669
msds@resinlab.com - www.resinlab.com

1.4. Emergency telephone number

Emergency number : CHEMTREC:1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Skin corrosion/irritation Category 1 H314 Causes severe skin burns and eye damage
 Skin sensitization, Category 1 H317 May cause an allergic skin reaction

Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Danger

Hazard statements (GHS US) : H314 - Causes severe skin burns and eye damage
 H317 - May cause an allergic skin reaction

Precautionary statements (GHS US) : P260 - Do not breathe dust/fume/gas/mist/vapors/spray.
 P261 - Avoid breathing dust/fume/gas/mist/vapors/spray.
 P264 - Wash hands, forearms and face thoroughly after handling.
 P272 - Contaminated work clothing must not be allowed out of the workplace.
 P280 - Wear protective gloves/protective clothing/eye protection/face protection.
 P301+P330+P331 - If swallowed: rinse mouth. Do NOT induce vomiting.
 P302+P352 - If on skin: Wash with plenty of water.
 P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
 P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing.
 P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P310 - Immediately call a poison center or doctor.
 P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.
 P363 - Wash contaminated clothing before reuse.
 P405 - Store locked up.
 P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

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SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
Aluminum	(CAS-No.) 7429-90-5	30 – 50	Not classified
Poly(oxypropylene)diamine	(CAS-No.) 9046-10-0	10 – 30	Skin Corr. 1, H314 Aquatic Acute 3, H402 Aquatic Chronic 3, H412
Polyglycol diamine	(CAS-No.) 4246-51-9	10 – 30	Skin Corr. 1, H314 Skin Sens. 1, H317
Epoxy Resin	(CAS-No.) 25068-38-6	10 – 30	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Acute 2, H401 Aquatic Chronic 2, H411
1, 2, 3-Propanetriyl ester of 12-(oxiranylmethoxy)-9-octadecanoic acid	(CAS-No.) 74398-71-3	5 – 10	Skin Sens. 1, H317

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

- First-aid measures general : IF exposed or concerned: Get medical advice/attention.
- First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.
- First-aid measures after skin contact : Rinse immediately with plenty of water for 15 minutes. Remove/Take off immediately all contaminated clothing. Get medical advice/attention. Wash contaminated clothing before reuse.
- First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical advice/attention. Maintain irrigation until patient received medical care. Continue to irrigate for one hour if medical attention is not available. Cover wound with sterile dressing.
- First-aid measures after ingestion : Rinse mouth. Do not induce vomiting. Call a physician immediately.

4.2. Most important symptoms and effects (acute and delayed)

- Symptoms/effects after skin contact : Burns. May cause an allergic skin reaction.
- Symptoms/effects after eye contact : Serious damage to eyes.
- Symptoms/effects after ingestion : Burns.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

- Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.
- Unsuitable extinguishing media : Do not use water jet to extinguish.

5.2. Specific hazards arising from the chemical

- Hazardous decomposition products in case of fire : Carbon oxides (CO, CO₂), ammonia, ketones, Nitrogen oxides, Aldehydes

5.3. Special protective equipment and precautions for fire-fighters

- Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

- Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes. Do not breathe dust/fume/gas/mist/vapors/spray.

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6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

For containment : Collect spillage.
Methods for cleaning up : Take up liquid spill into absorbent material.
Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed : Contains a component(s) that is encapsulated within the product and not expected to be released during normal processing conditions or a foreseeable emergency. Do not breathe dust created by sanding, grinding or machining.
Precautions for safe handling : Ensure good ventilation of the work station, ventilate curing ovens to prevent emissions in the workplace. Avoid contact with skin and eyes. Do not breathe dust/fume/gas/mist/vapors/spray. Wear personal protective equipment.
Hygiene measures : Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store locked up. Store in a well-ventilated place. Keep cool.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Aluminum (7429-90-5)		
ACGIH	Local name	Aluminum metal and insoluble compounds
ACGIH	ACGIH OEL TWA	1 mg/m ³ (Respirable fraction)
ACGIH	Remark (ACGIH)	TLV® Basis: Pneumoconiosis; LRT irr; neurotoxicity. Notations: A4 (Not classifiable as a Human Carcinogen)
ACGIH	Regulatory reference	ACGIH 2020
OSHA	OSHA PEL (TWA) [1]	15 mg/m ³ (Total dust) 5 mg/m ³ (Respirable fraction)
OSHA	Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1
Poly(oxypropylene)diamine (9046-10-0)		
Not applicable		
Epoxy Resin (25068-38-6)		
Not applicable		
1, 2, 3-Propanetriyl ester of 12-(oxiranylmethoxy)-9-octadecanoic acid (74398-71-3)		
Not applicable		
Polyglycol diamine (4246-51-9)		
Not applicable		

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station, ventilate curing ovens to prevent emissions in the workplace.
Environmental exposure controls : Avoid release to the environment.

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8.3. Individual protection measures/Personal protective equipment

Hand protection:

Protective gloves

Eye protection:

Safety glasses with side shields

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

Personal protective equipment symbol(s):



SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Color	: Gray
Odor	: characteristic
Odor threshold	: No data available
pH	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: No data available
Flash point	: > 121 °C
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: Not applicable.
Vapor pressure	: No data available
Relative vapor density at 20 °C	: No data available
Relative density	: No data available
Density	: 1.59 g/cm ³
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
VOC content	: No data available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

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10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

Acids. Sodium hypochlorite. Peroxides. Oxidizing agent. Product slowly corrodes copper, aluminum, zinc, and galvanized surfaces.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

Aluminum (7429-90-5)

LD50 oral rat	> 15900 mg/kg body weight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity)
LC50 Inhalation - Rat	> 0.888 mg/l air Animal: rat, Animal sex: male, Guideline: OECD Guideline 403 (Acute Inhalation Toxicity), Remarks on results: other:

Poly(oxypropylene)diamine (9046-10-0)

LD50 oral rat	2627 mg/kg
LD50 dermal rat	2980 mg/kg
LD50 dermal rabbit	2980 mg/kg body weight (Equivalent or similar to OECD 402, 24 h, Rabbit, Male / female, Experimental value, Dermal)
LC50 Inhalation - Rat	> 0.74 mg/l
ATE US (oral)	2627 mg/kg body weight
ATE US (dermal)	2980 mg/kg body weight

Epoxy Resin (25068-38-6)

LD50 oral rat	> 2000 mg/kg (OECD 420: Acute Oral toxicity – Acute Toxic Class Method, Rat, Female, Experimental value, Oral, 14 day(s))
LD50 dermal rat	> 2000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal))

Polyglycol diamine (4246-51-9)

LD50 oral rat	3160 mg/kg body weight (Equivalent or similar to OECD 401, Rat, Male / female, Experimental value, Oral)
LD50 dermal rat	> 2150 mg/kg (Equivalent or similar to OECD 402, 24 h, Rat, Male / female, Experimental value, Dermal)
LD50 dermal rabbit	2500 mg/kg
ATE US (oral)	3160 mg/kg body weight
ATE US (dermal)	2500 mg/kg body weight

Skin corrosion/irritation	: Causes severe skin burns.
Serious eye damage/irritation	: Assumed to cause serious eye damage
Respiratory or skin sensitization	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified

Epoxy Resin (25068-38-6)

NOAEL (chronic,oral,animal/male,2 years)	15 mg/kg body weight Animal: rat, Animal sex: male, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:MITI, Japanese ministry of international trade and industry, February 1998, Remarks on results: other:Effect type: toxicity (migrated information)
NOAEL (chronic,oral,animal/female,2 years)	100 mg/kg body weight Animal: rat, Animal sex: female, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:MITI, Japanese ministry of international trade and industry, February 1998, Remarks on results: other:Effect type: toxicity (migrated information)

Reproductive toxicity	: Not classified
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STOT-single exposure : Not classified

STOT-repeated exposure : Not classified

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LOAEC (inhalation, rat, dust/mist/fume, 90 days)	0.05 mg/l air Animal: rat, Guideline: OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day Study)
NOAEL (subchronic, oral, animal/male, 90 days)	1034 mg/kg body weight Animal: dog, Animal sex: male, Guideline: OECD Guideline 409 (Repeated Dose 90-Day Oral Toxicity Study in Non-Rodents)
NOAEL (subchronic, oral, animal/female, 90 days)	1087 mg/kg body weight Animal: dog, Animal sex: female, Guideline: OECD Guideline 409 (Repeated Dose 90-Day Oral Toxicity Study in Non-Rodents)

Epoxy Resin (25068-38-6)	
NOAEL (oral, rat, 90 days)	50 mg/kg body weight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents), Guideline: EPA OPPTS 870.3100 (90-Day Oral Toxicity in Rodents), Guideline: EU Method B.26 (Sub-Chronic Oral Toxicity Test: Repeated Dose 90-Day Oral Toxicity Study in Rodents), Guideline: other: Japanese MITI guidelines for toxicity testing of chemicals

Polyglycol diamine (4246-51-9)	
LOAEL (oral, rat, 90 days)	100 mg/kg body weight Animal: rat, Animal sex: male, Guideline: OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test), Guideline: other:

Aspiration hazard : Not classified

Symptoms/effects after skin contact : Burns. May cause an allergic skin reaction.

Symptoms/effects after eye contact : Serious damage to eyes.

Symptoms/effects after ingestion : Burns.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : Toxic to aquatic life. Harmful to aquatic life with long lasting effects.

Poly(oxypropylene)diamine (9046-10-0)	
LC50 - Fish [1]	772.14 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Cyprinodon variegatus, Static system, Salt water, Experimental value, GLP)
EC50 - Crustacea [1]	80 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, GLP)
ErC50 algae	15 mg/l (OECD 201: Alga, Growth Inhibition Test, 72 h, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value, GLP)

Epoxy Resin (25068-38-6)	
LC50 - Fish [1]	2.3 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Oncorhynchus mykiss, Semi-static system, Fresh water, Experimental value, Nominal concentration)
EC50 - Crustacea [1]	2 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value)
LOEC (chronic)	1 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	0.3 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

Polyglycol diamine (4246-51-9)	
LC50 - Fish [1]	215 – 464 mg/l (DIN 38412-15, 96 h, Leuciscus idus, Static system, Fresh water, Experimental value, Nominal concentration)
EC50 - Crustacea [1]	218.16 mg/l (EU Method C.2, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, Nominal concentration)
LC50 - Fish [2]	215 – 464 mg/l Test organisms (species): Leuciscus idus
NOEC (chronic)	> 1 mg/l Test organisms (species): Daphnia magna
NOEC chronic fish	> 1 mg/l Test organisms (species): Leuciscus idus

12.2. Persistence and degradability

Aluminum (7429-90-5)	
Persistence and degradability	Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable

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Aluminum (7429-90-5)	
ThOD	Not applicable
BOD (% of ThOD)	Not applicable
Poly(oxypropylene)diamine (9046-10-0)	
Persistence and degradability	Not readily biodegradable in water.
Epoxy Resin (25068-38-6)	
Persistence and degradability	Not readily biodegradable in water.
Polyglycol diamine (4246-51-9)	
Persistence and degradability	Not readily biodegradable in water.

12.3. Bioaccumulative potential

Aluminum (7429-90-5)	
Bioaccumulative potential	No bioaccumulation data available.
Poly(oxypropylene)diamine (9046-10-0)	
Partition coefficient n-octanol/water (Log Pow)	1.34 (Experimental value, OECD 117: Partition Coefficient (n-octanol/water), HPLC method, 25 °C)
Bioaccumulative potential	Not bioaccumulative.
Epoxy Resin (25068-38-6)	
BCF - Other aquatic organisms [1]	31 (Estimated value, Fresh weight)
Partition coefficient n-octanol/water (Log Pow)	3 (Estimated value, 25 °C)
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).
Polyglycol diamine (4246-51-9)	
BCF - Other aquatic organisms [1]	0.07 (Calculated value)
Partition coefficient n-octanol/water (Log Pow)	-1.25 (Experimental value, OECD 107: Partition Coefficient (n-octanol/water): Shake Flask Method, 25 °C)
Bioaccumulative potential	Not bioaccumulative.

12.4. Mobility in soil

Aluminum (7429-90-5)	
Ecology - soil	Adsorbs into the soil.
Poly(oxypropylene)diamine (9046-10-0)	
Surface tension	Data waiving
Ecology - soil	No (test)data on mobility of the substance available.
Epoxy Resin (25068-38-6)	
Surface tension	59 mN/m (20 °C, 0.09 g/l)
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	2.65 (log Koc, SRC PCKOCWIN v2.0, QSAR)
Ecology - soil	Low potential for adsorption in soil.
Polyglycol diamine (4246-51-9)	
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	1.2 (log Koc, Calculated value)
Ecology - soil	Highly mobile in soil.

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

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SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT

Transport document description (DOT)	: UN2735 Polyamines, liquid, corrosive, n.o.s. (Poly(oxypropylene)diamine ; Polyglycol diamine), 8, III
UN-No.(DOT)	: UN2735
Proper Shipping Name (DOT)	: Polyamines, liquid, corrosive, n.o.s. Poly(oxypropylene)diamine ; Polyglycol diamine
Class (DOT)	: 8 - Class 8 - Corrosive material 49 CFR 173.136
Packing group (DOT)	: III - Minor Danger
Hazard labels (DOT)	: 8 - Corrosive



DOT Packaging Non Bulk (49 CFR 173.xxx)	: 203
DOT Packaging Bulk (49 CFR 173.xxx)	: 241
DOT Special Provisions (49 CFR 172.102)	: IB3 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1 and 31HA2, 31HB2, 31HN2, 31HD2 and 31HH2). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized, except for UN2672 (also see Special Provision IP8 in Table 2 for UN2672). T7 - 4 178.274(d)(2) Normal..... 178.275(d)(3) TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = $97 / 1 + a (tr - tf)$ Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling. TP28 - A portable tank having a minimum test pressure of 2.65 bar (265 kPa) may be used provided the calculated test pressure is 2.65 bar or less based on the MAWP of the hazardous material, as defined in 178.275 of this subchapter, where the test pressure is 1.5 times the MAWP.
DOT Packaging Exceptions (49 CFR 173.xxx)	: 154
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)	: 5 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)	: 60 L
DOT Vessel Stowage Location	: A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.
DOT Vessel Stowage Other	: 52 - Stow "separated from" acids
Emergency Response Guide (ERG) Number	: 153
Other information	: No supplementary information available.

Transportation of Dangerous Goods

Not applicable

Transport by sea

Transport document description (IMDG)	: UN 2735 POLYAMINES, LIQUID, CORROSIVE, N.O.S. (Poly(oxypropylene)diamine ; Polyglycol diamine), 8, III
UN-No. (IMDG)	: 2735 POLYAMINES, LIQUID, CORROSIVE, N.O.S. Poly(oxypropylene)diamine ; Polyglycol diamine
Class (IMDG)	: 8 - Corrosive substances
Packing group (IMDG)	: III - substances presenting low danger
Limited quantities (IMDG)	: 5 L

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Air transport

Transport document description (IATA)	: UN 2735 Polyamines, liquid, corrosive, n.o.s. (Poly(oxypropylene)diamine ; Polyglycol diamine), 8, III
UN-No. (IATA)	: 2735
Proper Shipping Name (IATA)	: Polyamines, liquid, corrosive, n.o.s. Poly(oxypropylene)diamine ; Polyglycol diamine
Class (IATA)	: 8 - Corrosives
Packing group (IATA)	: III - Minor Danger

SECTION 15: Regulatory information

15.1. US Federal regulations

Chemical(s) subject to the reporting requirements of Section 313 or Title III of the Superfund Amendments and Reauthorization Act (SARA) of 1986 and 40 CFR Part 372.

Aluminum	CAS-No. 7429-90-5	30 – 50%
Aluminum (7429-90-5)		
Listed on the United States TSCA (Toxic Substances Control Act) inventory Subject to reporting requirements of United States SARA Section 313		
Poly(oxypropylene)diamine (9046-10-0)		
Listed on the United States TSCA (Toxic Substances Control Act) inventory		
EPA TSCA Regulatory Flag	XU - XU - indicates a substance exempt from reporting under the Chemical Data Reporting Rule, (40 CFR 711).	
Epoxy Resin (25068-38-6)		
Listed on the United States TSCA (Toxic Substances Control Act) inventory		
EPA TSCA Regulatory Flag	XU - XU - indicates a substance exempt from reporting under the Chemical Data Reporting Rule, (40 CFR 711).	
1, 2, 3-Propanetriyl ester of 12-(oxiranylmethoxy)-9-octadecanoic acid (74398-71-3)		
EPA TSCA Regulatory Flag	TP - TP - indicates a substance that is the subject of a proposed TSCA section 4 test rule. XU - XU - indicates a substance exempt from reporting under the Chemical Data Reporting Rule, (40 CFR 711).	
Polyglycol diamine (4246-51-9)		
Listed on the United States TSCA (Toxic Substances Control Act) inventory		

15.2. International regulations

CANADA

Aluminum (7429-90-5)	
Listed on the Canadian DSL (Domestic Substances List)	
Poly(oxypropylene)diamine (9046-10-0)	
Listed on the Canadian DSL (Domestic Substances List)	
Epoxy Resin (25068-38-6)	
Listed on the Canadian DSL (Domestic Substances List)	
1, 2, 3-Propanetriyl ester of 12-(oxiranylmethoxy)-9-octadecanoic acid (74398-71-3)	
Listed on the Canadian DSL (Domestic Substances List)	
Polyglycol diamine (4246-51-9)	
Listed on the Canadian DSL (Domestic Substances List)	


EU-Regulations

Contains no REACH candidate substance

National regulations

1, 2, 3-Propanetriyl ester of 12-(oxiranylmethoxy)-9-octadecanoic acid (74398-71-3)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory - Status: Active	

15.3. US State regulations

 **WARNING:** This product can expose you to 1-chloro-2,3-epoxypropane, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

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Component	State or local regulations
Aluminum(7429-90-5)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

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Full text of H-phrases:

H314	Causes severe skin burns and eye damage
H315	Causes skin irritation
H317	May cause an allergic skin reaction
H319	Causes serious eye irritation
H401	Toxic to aquatic life
H402	Harmful to aquatic life
H411	Toxic to aquatic life with long lasting effects
H412	Harmful to aquatic life with long lasting effects

SDS US - ResinLab

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.